



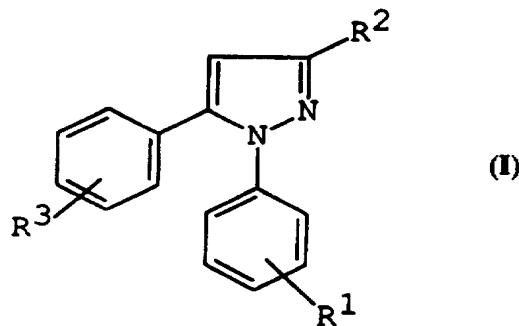
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ :		A1	(11) International Publication Number:	WO 97/13755
C07D 231/12, 231/14, A61K 31/415, C07D 231/16			(43) International Publication Date:	17 April 1997 (17.04.97)
(21) International Application Number:	PCT/JP96/02919		(74) Agent:	SEKI, Hideo; Fujisawa Pharmaceutical Co., Ltd., Osaka Factory, 1-6, Kashima 2-chome, Yodogawa-ku, Osaka-shi, Osaka 532 (JP).
(22) International Filing Date:	8 October 1996 (08.10.96)		(81) Designated States:	AU, CA, CN, HU, IL, JP, KR, MX, US, Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(30) Priority Data:	9520584.5	9 October 1995 (09.10.95)	GB	
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(54) Title: 1,3,5-TRISUBSTITUTED PYRAZOLES FOR TREATMENT OF INFLAMMATION

(57) Abstract

A compound of the formula (I) wherein R¹ is hydroxyethyl, 1-hydroxy-1-methylethyl, hydrogen, halogen, nitro, or cyano, R² is chloro, cyano, or lower alkyl optionally substituted with halogen, and R³ is lower alkylthio, lower alkylsulfinyl, or lower alkylsulfonyl, provided that when R¹ is hydrogen, halogen, nitro, or cyano, then R² is chloro, and a pharmaceutically acceptable salt thereof, processes for their preparation and pharmaceutical compositions.



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DESCRIPTION

1,3,5-TRISUBSTITUTED PYRAZOLES FOR TREATMENT OF INFLAMMATION

5 This invention relates to novel pyrazole compounds having pharmacological activity, to a process for their production and to a pharmaceutical composition containing the same.

10 More particularly, it relates to novel pyrazole compounds, which have pharmaceutical activity such as inhibiting activity of cyclooxygenase-2 (hereinafter described as COX-II), to a process for their production, to a pharmaceutical composition containing the same and to a use thereof.

15 Accordingly, one object of this invention is to provide the novel pyrazole compounds, which have an inhibiting activity of COX-II.

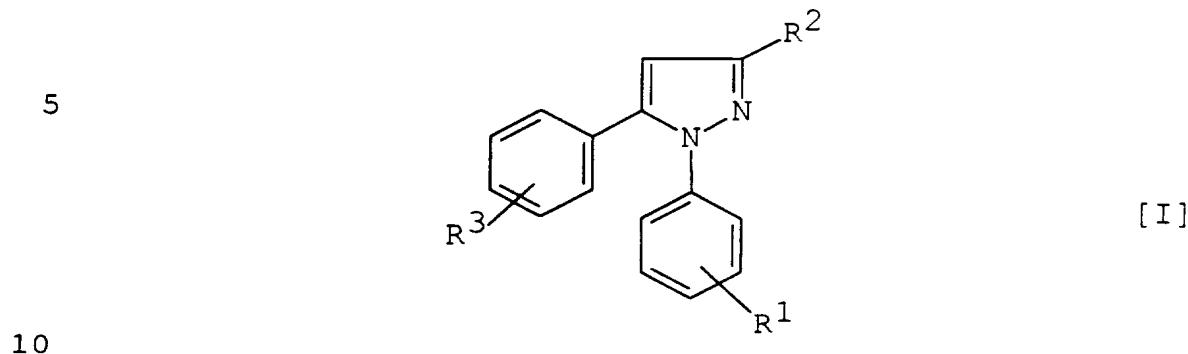
Another object of this invention is to provide a process for production of the pyrazole compounds.

20 A further object of this invention is to provide a pharmaceutical composition containing, as active ingredients, the pyrazole compounds.

25 Still further object of this invention is to provide a use of the pyrazole compounds for manufacturing a medicament for treating or preventing various diseases.

Some pyrazole derivatives having antiinflammatory and analgesic activities have been known as described, for example, in Canadian Patent 1 130 808, and EP Patent Publication Nos. 248 594, 272 704, 293 220, 418 845 and 30 554 829, and WO Patent Publication Nos. 95/15315, 95/15316, 95/15317 and 95/15318.

The object pyrazole derivatives of this invention are new and can be represented by the following general formula [I].



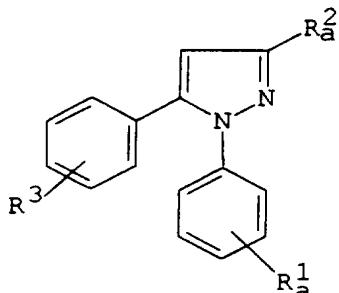
15 wherein R¹ is hydroxyethyl, 1-hydroxy-1-methylethyl,
 hydrogen, halogen, nitro, or cyano,
R² is chloro, cyano, or lower alkyl optionally
 substituted with halogen, and
R³ is lower alkylthio, lower alkylsulfinyl, or
20 lower alkylsulfonyl,
provided that when R¹ is hydrogen, halogen, nitro, or
 cyano,
 then R² is chloro,
and a pharmaceutically acceptable salt thereof.

25 The object compound [I] or a salt thereof can be
prepared by the following processes.

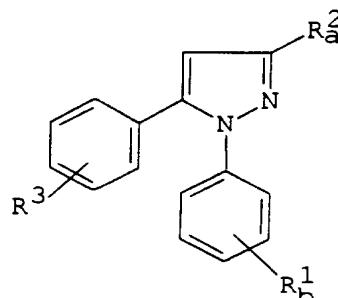
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Process 1

5



reduction



10

[III]
or a salt thereof

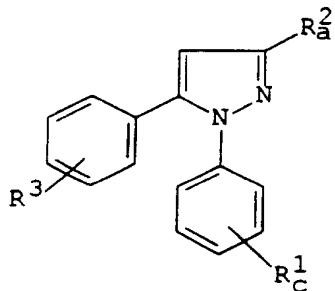
[Ia]
or a salt thereof

15

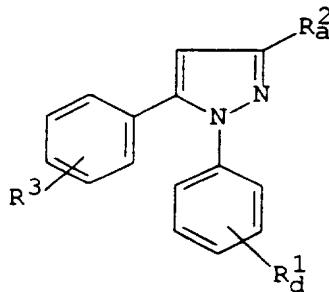
Process 2

20

25



alkylation



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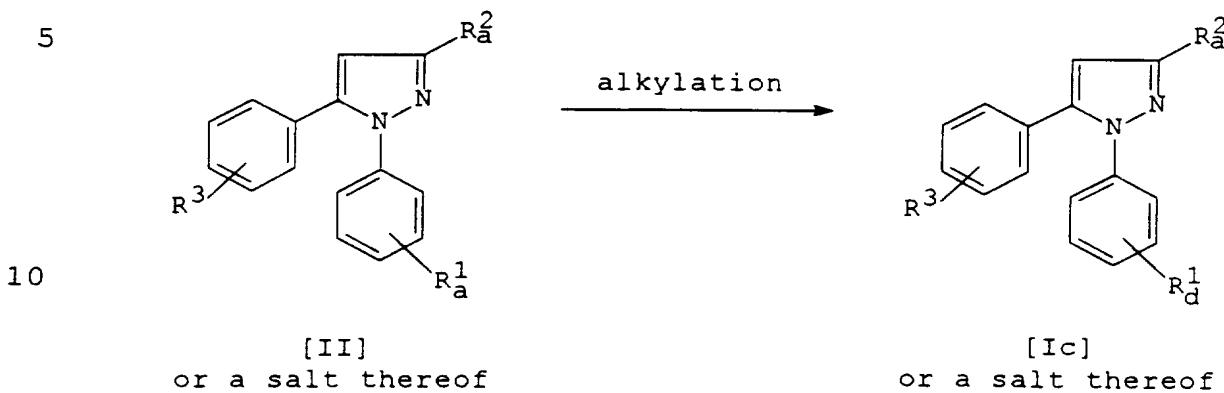
[III]
or its reactive derivative
at the carboxy group,
or a salt thereof

[Ib]
or a salt thereof

35

4

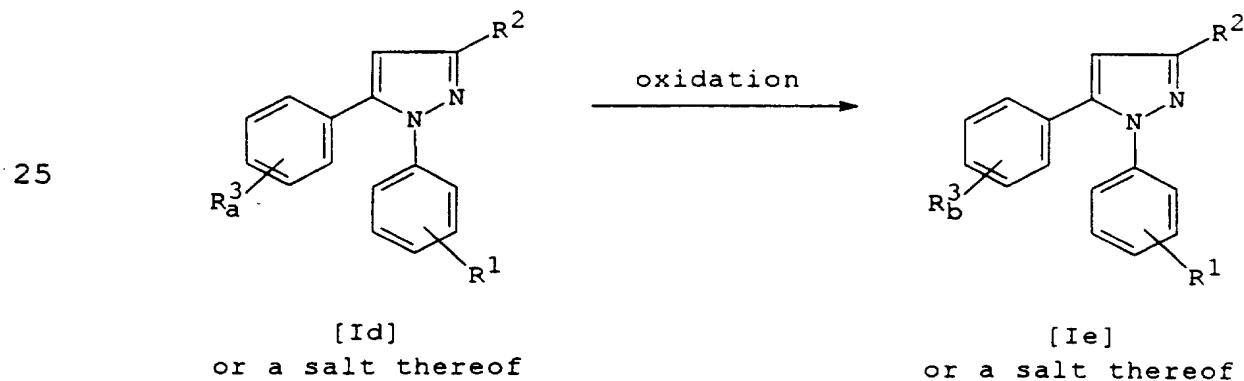
Process 3



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Process 4

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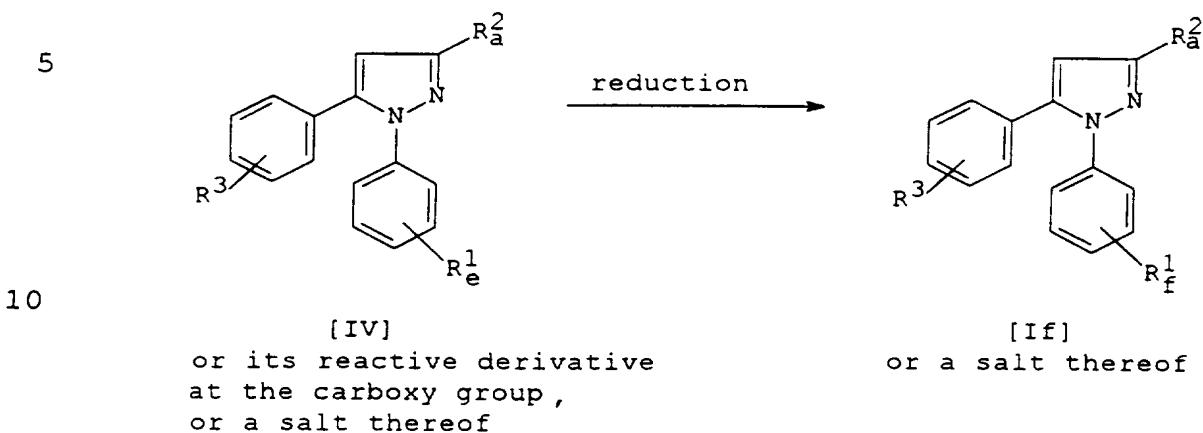


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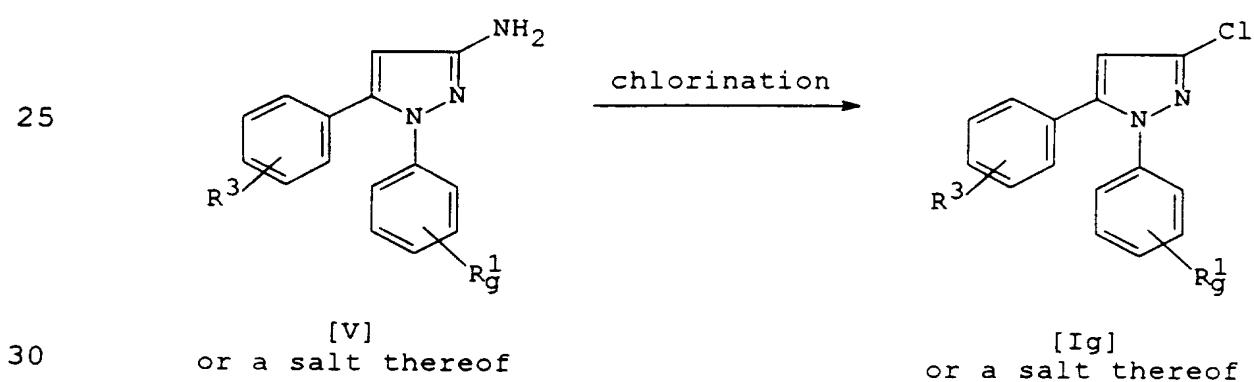
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Process 5



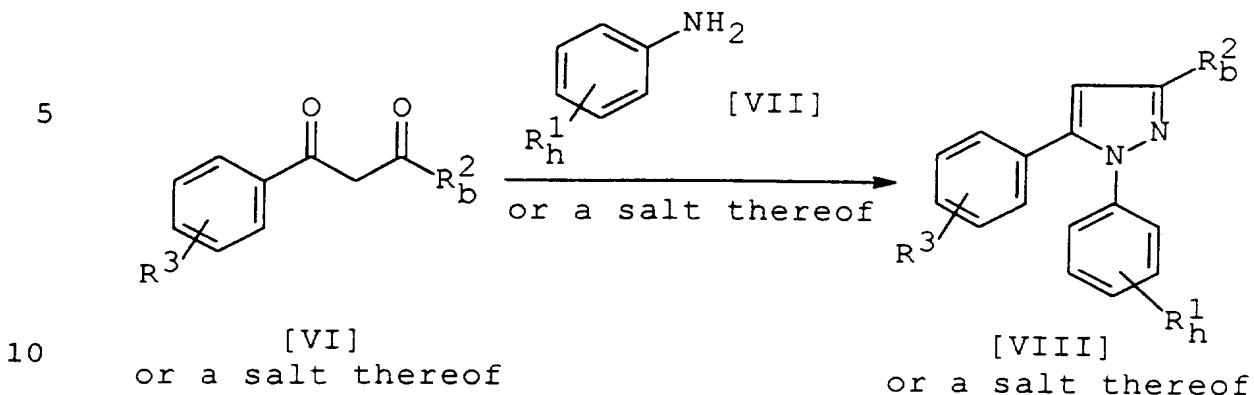
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Process 6



35

Referential Process



15

wherein R^1 , R^2 and R^3 are each as defined above,

R_a^1 is acetyl,

R_b^1 is 1-hydroxyethyl,

R_6^1 is carboxy.

R¹ is 1-hydroxy-1-methylethyl.

R^1 is carboxymethyl.

R_1 is carbonylmethyl,

R_1^1 is 2-hydroxyethyl,
 R_1^1 is hydrogen, halogen, nitro or cyano.

R_g is hydrogen, halogen, nitro or cyano,
 R_h^1 is lower alkanoyl, hydroxyethyl, 1-hydroxy-1-methylethyl, hydrogen, halogen, nitro, or cyano.

R_a^2 is cyano or lower alkyl optionally substituted with halogen.

R_2^2 is halogen, cyano, or lower alkyl optionally substituted with halogen.

B^3 is lower alkylthio, and

R³ is lower alkylsulfinyl or lower alkylsulfonyl.

35 In the above and subsequent description of the present specification, suitable examples of the various definitions

to be included within the scope of the invention are explained in detail in the following.

The term "lower" is intended to mean a group having 1
5 to 6 carbon atom(s), unless otherwise provided.

The term "hydroxyethyl" is intended to mean 1-hydroxyethyl or 2-hydroxyethyl.

Suitable "lower alkyl" and lower alkyl moiety in the terms "lower alkylthio", "lower alkylsulfinyl" and "lower
10 alkylsulfonyl" may be a straight or branched one such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, hexyl, and the like, in which preferable one is methyl.

Suitable "lower alkylthio" may be methylthio,
15 ethylthio, propylthio, and the like, in which preferable one is methylthio.

Suitable "lower alkylsulfinyl" may be methylsulfinyl, ethylsulfinyl, propylsulfinyl, and the like, in which preferable one is methylsulfinyl.

Suitable "lower alkylsulfonyl" may be methylsulfonyl, ethylsulfonyl, propylsulfonyl, and the like, in which preferable one is methylsulfonyl.

Suitable "halogen" may be fluoro, chloro, bromo and iodo.

Suitable "lower alkyl substituted with halogen" may be difluoromethyl, trifluoromethyl, and the like.

Suitable "lower alkanoyl" may be formyl, acetyl, propionyl, butyryl, isobutyryl, and the like.

Suitable pharmaceutically acceptable salts of the compounds [I] are conventional non-toxic salts and include an organic acid addition salt [e.g. formate, acetate, trifluoroacetate, maleate, tartrate, methanesulfonate, benzenesulfonate, toluenesulfonate, etc.], an inorganic acid addition salt [e.g. hydrochloride, hydrobromide,

sulfate, phosphate, etc.], a salt with an amino acid [e.g. aspartic acid salt, glutamic acid salt, etc.], and the like.

The compounds [I] and pharmaceutically acceptable salt
5 according to present invention may contain one or more asymmetric centers, and thus they can exist as enantiomers or diastereoisomers, and the invention includes both mixtures and separate individual isomers.

The compound [I] and pharmaceutically acceptable salt
10 thereof according to the present invention can be in the form of a solvate, which was included within the scope of the present invention. The solvate preferably includes a hydrate, an ethanolate, and so on.

Also included in the scope of invention are
15 radiolabelled derivatives of compounds [I] which are suitable for biological studies.

Process 1

The compound [Ia] or a salt thereof can be prepared by
20 reacting a compound [II] or a salt thereof with a reducing agent.

Suitable reducing agent may be diborane, sodium borohydride, lithium aluminum hydride, and the like.

The reaction is usually carried out in a conventional
25 solvent such as diethyl ether, tetrahydrofuran, or any other organic solvent which does not adversely influence the reaction.

The reaction temperature is not critical, and the reaction can be carried out under cooling to heating.
30

Process 2

The compound [Ib] or a salt thereof can be prepared by reacting a compound [III] or its reactive derivative at the carboxy group, or a salt thereof with alkylating reagent.

35 Suitable reactive derivative at the carboxy group of

the compound [III] may include an ester, an acid anhydride and the like. The suitable examples of the reactive derivatives may be a symmetrical acid anhydride; a mixed acid anhydride with 1,1'-carbonyl diimidazole or an acid such as aliphatic acid [e.g. acetic acid, pivalic acid, etc.], substituted phosphoric acid [e.g. dialkylphosphoric acid, diphenylphosphoric acid, etc.]; an ester such as lower alkyl ester [e.g. methyl ester, ethyl ester, propyl ester, hexyl ester, etc.], substituted or unsubstituted ar(lower)alkyl ester [e.g. benzyl ester, p-chlorobenzyl ester, etc.], substituted or unsubstituted aryl ester [e.g. phenyl ester, tolyl ester, 4-nitrophenyl ester, 2,4-dinitrophenyl ester, pentachlorophenyl ester, naphthyl ester, etc.], or an ester with N,N-dimethylhydroxylamine, N-hydroxysuccinimide, N-hydroxyphthalimide or 1-hydroxy-6-chloro-1H-benzotriazole, or the like.

Suitable alkylating reagent may be organometallic compound such as alkyl lithium (e.g. methyl lithium, ethyl lithium, etc.), alkyl magnesium halide (e.g. methyl magnesium bromide, ethyl magnesium bromide, etc.) and so on.

The reaction is usually carried out in a conventional solvent such as diethyl ether, tetrahydrofuran, or any other organic solvent which does not adversely influence the reaction.

The reaction temperature is not critical, and the reaction can be carried under cooling to heating.

30 Process 3

The compound [Ic] or a salt thereof can be prepared by reacting a compound [II] or a salt thereof, with alkylating reagent.

35 This reaction can be carried out in substantially the same manner as that of Process 2, and therefore the

reaction mode and reaction conditions [e.g. reagent solvent, reaction temperature, etc.] of this reaction are to be referred to those explained in Process 2.

5 Process 4

The compound [Ie] or a salt thereof can be prepared by reacting a compound [Id] or a salt thereof with an oxidizing agent.

10 The suitable oxidizing agent may be hydrogen peroxide, cumene hydroperoxide, tert-butyl hydroperoxide, Jones reagent, peracid [e.g. peracetic acid, perbenzoic acid, m-chloroperbenzoic acid, monopersulfate compound (oxone [®]), etc.], chromic acid, potassium permanganate, alkali metal periodate [e.g. sodium periodate, etc.], and
15 the like.

20 This reaction is usually carried out in a solvent which does not adversely influence the reaction such as acetic acid, dichloromethane, acetone, ethyl acetate, chloroform, water, an alcohol [e.g. methanol, ethanol, etc.], a mixture thereof or the like.

The reaction temperature is not critical, and the reaction is usually carried out under cooling to warming.

Process 5

25 The compound [If] or a salt thereof can be prepared by reacting a compound [IV] or its reactive derivative at the carboxy group, or a salt thereof with a reducing agent.

30 Suitable reducing agent may be diborane, sodium borohydride, lithium aluminum hydride, and the like. When a chiral reducing reagent, such as a combination of borane and (R) or (S)-5,5-diphenyl-2-methyl-3,4-propano-1,3,2-oxazaborolidine, is used, a chiral compound [If] is obtained.

35 The reaction is usually carried out in a conventional solvent such as diethyl ether, tetrahydrofuran, or any

other organic solvent which does not adversely influence the reaction.

The reaction temperature is not critical, and the reaction can be carried out under cooling to heating.

5

Process 6

The compound [Ig] or a salt thereof can be prepared by the following methods.

10 Namely, 1) the compound [V] or a salt thereof is firstly reacted with a nitrite compound, and then 2) the resulting product is reacted with cuprous chloride.

15 Suitable nitrite compound may be alkali metal nitrite [e.g. sodium nitrite, potassium nitrite, etc.], alkyl nitrite [e.g. isoamyl nitrate, tert-butyl nitrite, etc.], and the like.

In the first step, the reaction is preferably carried out in the presence of an acid [e.g. hydrochloric acid sulfuric acid, etc.].

20 The reaction is usually carried out in a solvent such as water, tetrahydrofuran, dioxane, acetonitrile, or any other organic solvent which does not adversely influence the reaction, or a mixture thereof.

25 The reaction temperature is not critical and the reaction can be carried out under cooling to warming.

In the second step, the reaction is preferably carried out in the presence of alkali metal halide [e.g. sodium chloride, etc.] and an inorganic acid [e.g. hydrochloric acid, etc.].

30 The reaction is usually carried out in a solvent such as water, tetrahydrofuran, dioxane, or any other organic solvent which does not adversely influence the reaction, or a mixture thereof.

The reaction temperature is not critical and the reaction can be carried out warming to heating.

Referential Process

The compound [VIII] or a salt thereof, which includes some of the compound [I] and the starting compounds usable for its preparation processes, can be prepared from the compound [VI] or a salt thereof and the compound [VII] or a salt thereof by the following method.

First the compound [VII] can be converted to the corresponding hydrazine derivatives by reacting with metal nitrite (e.g. sodium nitrite, etc.) and reducing agent (e.g. tin chloride, etc.) under the acidic condition. Then the hydrazine derivatives can be reacted with the compound [VI] to give the compound [VIII].

The reaction is usually carried out in a conventional solvent such as water, alcohol [e.g., methanol, ethanol, isopropyl alcohol, etc.], tetrahydrofuran, dioxane, toluene, methylene chloride, chloroform, N,N-dimethylformamide, or any other organic solvents which do not adversely affect the reaction, or the mixture thereof.

The reaction temperature is not critical and the reaction is usually carried out under cooling to warming.

The compounds obtained by the above processes can be isolated and purified by a conventional method such as pulverization, recrystallization, column chromatography, reprecipitation, or the like.

Suitable salts of the compound [Ia] to [Ig], [II], [V], [VI], [VII] and [VIII] may be the same as those exemplified for the compound [I].

Suitable salts of the compound [III] and [IV] are an alkali metal salt [e.g. sodium salt, potassium salt, etc.], an alkaline earth metal salt [e.g. calcium salt, magnesium salt, etc.], and the like.

The object compound [I] or pharmaceutically acceptable

salts thereof possesses inhibiting activity of COX-II and possesses strong antiinflammatory, analgesic, antithrombotic, anti-cancer activities and so on. The object compound [I] and pharmaceutically acceptable salts thereof, therefore, are useful for the treatment and/or prevention of inflammatory conditions, various pains, collagen diseases, autoimmune diseases, various immunological diseases, thrombosis, cancer and neurodegenerative diseases in human beings or animals, and more particularly for the treatment and/or prevention of inflammation and pain in joint and muscle [e.g. rheumatoid arthritis, rheumatoid spondylitis, osteoarthritis, gouty arthritis, juvenile arthritis, etc.], inflammatory skin condition [e.g. sunburn, burns, eczema, dermatitis, etc.], inflammatory eye condition [e.g. conjunctivitis, etc.], lung disorder in which inflammation is involved [e.g. asthma, bronchitis, pigeon fancier's disease, farmer's lung, etc.], condition of the gastrointestinal tract associated with inflammation [e.g. aphthous ulcer, Chrohn's disease, atopic gastritis, gastritis varialoforme, ulcerative colitis, coeliac disease, regional ileitis, irritable bowel syndrome, etc.], gingivitis, inflammation, pain and tumescence after operation or injury, pyrexia, pain and other conditions associated with inflammation, particularly those in which lipoxygenase and cyclooxygenase products are a factor, systemic lupus erythematosus, scleroderma, polymyositis, tendinitis, bursitis, periarthritis nodosa, rheumatic fever, Sjögren's syndrome, Behcet disease, thyroiditis, type I diabetes, nephrotic syndrome, aplastic anemia, myasthenia gravis, uveitis contact dermatitis, psoriasis, Kawasaki disease, sarcoidosis, Hodgkin's disease, Alzheimer's disease, and the like. Additionally, the object compound [I] or a salt thereof is expected to be useful as therapeutical and/or preventive agents for cardiovascular or cerebrovascular

diseases, the diseases caused by hyperglycemia and hyperlipemia.

In order to illustrate the usefulness of the object
5 compound [I], the pharmacological test data of the compound [I] are shown in the following.

[A] ANTIINFLAMMATORY ACTIVITY :

10 Effect on adjuvant arthritis in rats :

(i) Test Method :

Ten female Sprague-Dawley rats were used per group.

15 A dose of 0.5 mg of Mycobacterium tuberculosis (strain M37 BA) suspended in 0.05 ml of liquid paraffin was injected subcutaneously in the right hind paw. The injection of mycobacterial adjuvant produced local inflammatory lesions (primary lesion) and then about 10 days later, secondary
20 lesions in both the injected and uninjected paws. The volumes of both paws before and on days 23 after the injection was measured as percent inhibition in comparison to vehicle-treated controls. The drug was given orally once a day for 23 consecutive days from day 1 after the
25 injection.

(ii) Test Results :

Test compound (Example No.)	Dose (mg/kg)	Inhibition of secondary lesion (uninjected paw) (%)
12	3.2	≥95
13-2)	3.2	≥95
Ibuprofen	100	79.6

35 [B] ANALGESIC ACTIVITY :

15

Inflammatory hyperalgesia induced by brewer's yeast
in rats :

(i) Test Method :

5

Ten male Sprague Dawley rats were used per group.
0.1 ml of 5% brewer's yeast suspended in 0.5%
methylcellulose was injected into the right hind paw. The
pain threshold was determined 3 hours after yeast
10 injection, by applying pressure to the foot and reading the
pressure at which the rat withdrew the foot.

The drugs were given orally 2 hours after yeast
injection. The pain threshold in the treated animals was
compared with that in the control animals.

15

(ii) Test Results :

Test compound (Example No.)	Dose (mg/kg)	Relative potency (Control = 1.0)
1	10	≥1.4

[C] COX-I and COX-II activity in vitro :

25

(i) Test Method :

a. Preparation of the recombinant cyclooxygenase (COX)

The human cyclooxygenase COX-I and COX-II were
30 expressed in transfected Chinese hamster ovary (CHO) cells.
Monolayer cultures of semi-confluent CHO cells stably
expressing COX-I and COX-II were washed twice and scraped
into phosphate buffered saline (PBS). The cells were
centrifuged at 200 x g for 5 minutes and the cell pellet
35 was sonicated in reaction buffer containing 100 mM Tris-HCl

(pH 7.4), 2 μ M hematin and 5 mM tryptophan. Broken cells were centrifuged for 5 minutes at 1700 \times g at 4°C and the supernatants were used as crude enzymes.

5 Cyclooxygenase activities in the absence or presence of inhibitors were measured by determining the level of prostaglandin E₂ (PGE₂) synthesis from arachidonic acid. Enzymes (1 μ g for COX-I and/or 3 μ g for COX-II) in a total volume of 200 μ l of reaction buffer were incubated in the
10 absence and presence of various concentrations of inhibitors for 5 minutes at 30°C. The reaction was then started by the addition of arachidonic acid to the final concentration of 10 μ M. The reaction was terminated by 50 μ l of HCl (1N) after incubation at 30°C for 5 minutes.
15 PGE₂ was extracted with ethyl acetate, concentrated under a stream of nitrogen and analyzed by a radio immunoassay kit (Amersham) according to the manufacturer's instructions.

20 b. Assay for human recombinant COX-I and COX-II activity

COX activity was assayed as PGE₂ formation using radioimmunoassay to detect the prostaglandin release. The appropriate COX enzyme was incubated in 0.1 M Tris-HCl
25 buffer (pH 7.3) containing hematin and tryptophan with the addition of arachidonic acid (10 μ M) for 5 minutes at 37°C. Compounds were pre-incubated with the enzyme for 5 minutes prior to the addition of arachidonic acid. Any reaction
between the arachidonic acid and the enzyme was stopped
30 after 5 minutes at 37°C by addition of 20 μ l of 1N HCl. PGE₂ formation was measured by radioimmunoassay (Amersham).

(ii) Test Results :

Test compound (Example No.)	Human COX-II IC ₅₀ (μM)	Human COX-I IC ₅₀ (μM)
13-2)	<0.1	≥60

5

[D] Toxicities of Compound (I)

Test on the toxicity by repetitive oral administration of the compound disclosed in Example 13-2) in SD rat was conducted, and the dead at dose of 32 mg/kg once a day for 14 consecutive days could not be observed.

For therapeutic purpose, the compound [I] and a pharmaceutically acceptable salt thereof of the present invention can be used in a form of pharmaceutical preparation containing one of said compounds as an active ingredient, in admixture with a pharmaceutically acceptable carrier such as an organic or inorganic solid or liquid excipient suitable for oral, parenteral or external (topical) administration. The pharmaceutical preparations may be capsules, tablets, dragees, granules, inhalant, suppositories, solution, lotion, suspension, emulsion, ointment, gel, or the like. If desired, there may be included in these preparations, auxiliary substances, stabilizing agents, wetting or emulsifying agents, buffers and other commonly used additives.

While the dosage of therapeutically effective amount of the compound [I] will vary depending upon the age and condition of the patient, an average single dose of about 0.1 mg, 1 mg, 10 mg, 50 mg, 100 mg, 250 mg, 500 mg and 1000 mg of the compound [I] may be effective for treating the above-mentioned diseases. In general, amounts between 0.1 mg/body and about 1,000 mg/body may be administered per day.

The following Preparations and Examples are given for the purpose of illustrating this invention.

5

Preparation 1

(1) A mixture of ethyl 1-(4-acetylphenyl)-5-[4-(methylthio)phenyl]pyrazole-3-carboxylate (6.4 g) and sodium methoxide (2.6 g) in N,N-dimethylformamide (60 ml) was stirred at 100°C for 1.5 hours. The resulting mixture was poured into water (200 ml). The resulting precipitates were collected by filtration, washed with water and dried in vacuo to give 1-(4-acetylphenyl)-5-[4-(methylthio)phenyl]pyrazole-3-carboxamide (5.0 g).

15

mp : 112-115°C

IR (Nujol) : 3400, 1680, 1600, 1200 cm⁻¹

(2) A solution of phosphorous oxychloride (2.78 ml) in N,N-dimethylformamide (60 ml) was stirred at 0°C for 30 minutes. To this solution, 1-(4-acetylphenyl)-5-[4-(methylthio)phenyl]pyrazole-3-carboxamide (5.0 g) was added at one portion. After being stirred for additional 30 minutes, the resulting mixture was poured into a mixture of ice-water (100 ml). The resulting precipitates were collected by filtration, washed with water and dried in vacuo to give 1-(4-acetylphenyl)-5-[4-(methylthio)phenyl]-pyrazole-3-carbonitrile (3.76 g).

mp : 124-125°C

IR (Nujol) : 2250, 1690, 1680, 1510 cm⁻¹

30

Preparation 2

A mixture of 4-aminoacetophenone (10 g) and sodium nitrite (5.1 g) in acetic acid (55 ml) was stirred at 10°C for 1 hour. To the resulting mixture were added concentrated hydrochloric acid (25 ml) and stannous

35

chloride dihydrate (41 g), and stirred at 0°C for 30 minutes. To the reaction mixture was added 1-[4-(methylthio)phenyl]butane-1,3-dione (15.4 g), and stirred at ambient temperature for 1 hour. The mixture was stirred at 100°C for 3 hours and poured into ice-water. The resulting precipitates were filtered, washed with water, and dried under reduced pressure to give 1-(4-acetylphenyl)-3-methyl-5-[4-(methylthio)phenyl]pyrazole (24.6 g).

IR (Nujol) : 1680, 1600 cm⁻¹

NMR (DMSO-d₆, δ) : 2.28 (3H, s), 2.47 (3H, s), 2.57 (3H, s), 6.48 (1H, s), 7.16 (2H, d, J=8.5Hz), 7.25 (2H, d, J=8.5Hz), 7.36 (2H, d, J=8.6Hz), 7.96 (2H, d, J=8.6Hz)

MASS (m/z) : 323 (M+1)

Preparation 3

(1) To a mixture of 1-(4-acetylphenyl)-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole (7.85 g) and perchloric acid (70%, 23.6 ml) in the mixture of 1,4-dioxane (40 ml) and methanol (120 ml) was added thallium(III) nitrate trihydrate (14.32 g), and stirred at ambient temperature overnight. The resultant mixture was added to water (140 ml), extracted with toluene, dried over magnesium sulfate and concentrated under reduced pressure.

The residue was purified by column chromatography on silica gel eluting with a mixture of ethyl acetate and toluene (1:5) to give crystals of methyl 4-[5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazol-1-yl]phenylacetate (4.66 g).

mp : 136-138°C

IR (Nujol) : 1735, 1605, 1310, 1230 cm⁻¹

NMR (CDCl₃, δ) : 3.08 (3H, s), 3.67 (2H, s), 3.71 (3H, s), 6.84 (1H, s), 7.10-8.00 (8H, m)

MASS (m/z) : 439 (M+1)

(2) The mixture of methyl 4-[5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazol-1-yl]phenylacetate (1.00 g) and 1N-sodium hydroxide (5 ml) in the solution of tetrahydrofuran (5 ml) and methanol (10 ml) was stirred at ambient temperature for 1 hour. The resultant mixture was acidified with hydrochloric acid. The precipitates were filtered and washed with water. The filtrate was recrystallized from ethanol to give crystals of 4-[5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazol-1-yl]phenylacetic acid (0.75 g).

mp : 184-186°C

IR (Nujol) : 1710, 1605, 1305, 1235 cm⁻¹

NMR (CDCl₃, δ) : 3.09 (3H, s), 3.71 (2H, s), 6.85 (1H, s), 7.27 (2H, d, J=8.7Hz), 7.35 (2H, d, J=8.7Hz), 7.44 (2H, d, J=8.5Hz), 7.92 (2H, d, J=8.5Hz)

MASS (m/z) : 425 (M+1)

Elemental Analysis Calcd. for C₁₉H₁₅F₃N₂O₄S :

C 53.77, H 3.56, N 6.60

20 Found : C 53.44, H 3.38, N 6.36

Preparation 4

(1) 4-Chlorophenylhydrazine hydrochloride (4.0 g) was added to a solution of sodium (0.5 g) in ethanol (50 ml), and the mixture was refluxed for 1 hour. To the cooled mixture was added 3-[4-(methylthio)phenyl]acrylonitrile (3.0 g), and the resulting mixture was refluxed overnight. Ethyl acetate and water were added to the reaction mixture. The organic layer was separated, dried and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel (30 g) eluting with a mixture of toluene and ethyl acetate (9:1) to give 1-(4-chlorophenyl)-5-[4-(methylthio)phenyl]-2-pyrazolin-3-amine (3.4 g).

35 NMR (DMSO-d₆, δ) : 2.44 (3H, s), 2.50 (1H, dd,

21

J=16.4, 5.7Hz), 3.44 (1H, dd, J=16.4, 10.8Hz),
4.98 (1H, dd, J=10.8, 5.7Hz), 5.84 (2H, br s),
6.62 (2H, d, J=9.0Hz), 7.02 (2H, d, J=9.0Hz),
7.02 (4H, s)

5 MASS (m/z) : 318 (M+1)

(2) A mixture of 1-(4-chlorophenyl)-5-[4-(methylthio)-phenyl]-2-pyrazoline-3-amine (3.4 g) and manganese(IV) oxide (2.7 g) in dichloromethane (500 ml) was stirred at ambient temperature for 2 hours. The insoluble material was filtered and the filtrate was concentrated to dryness. The residue was purified by column chromatography on silica gel eluting with a mixture of toluene and ethyl acetate (4:1) to give 1-(4-chlorophenyl)-5-[4-(methylthio)phenyl]pyrazole-3-amine (0.82 g).

NMR (DMSO-d₆, δ) : 2.47 (3H, s), 5.02 (2H, br s),
5.83 (1H, s), 7.14 (4H, d, J=9Hz), 7.24 (2H, d,
J=9Hz), 7.38 (2H, d, J=9Hz)

MASS (m/z) : 316 (M+1)

20

Preparation 5

(1) 5-[4-(Methylthio)phenyl]-1-phenyl-2-pyrazoline-3-amine was prepared from 3-[4-(methylthio)phenyl]-acrylonitrile in a similar manner to that of Preparation 4-(1).

NMR (DMSO-d₆, δ) : 2.44 (3H, s), 2.48 (1H, dd, J=16, 6Hz), 3.41 (1H, dd, J=16, 10Hz), 4.93 (1H, dd, J=10, 6Hz), 5.73 (2H, br s), 6.49 (1H, t, J=7Hz), 6.65 (2H, d, J=8Hz), 7.00 (2H, dd, J=7, 8Hz), 7.22 (4H, s)

30

MASS (m/z) : 284 (M+1)

(2) 5-[4-(Methylthio)phenyl]-1-phenylpyrazole-3-amine was prepared from 5-[4-(methylthio)phenyl]-1-phenyl-2-pyrazoline-3-amine in a similar manner to that of

Preparation 4-(2).

NMR (DMSO-d₆, δ) : 2.46 (3H, s), 4.95 (2H, br s),
5.82 (1H, s), 7.09-7.36 (9H, complex m.)

MASS (m/z) : 282 (M+1)

5

Preparation 6

A solution of 5-[4-(methylthio)phenyl]-1-(4-nitrophenyl)pyrazole-3-carboxylic acid (4.8 g) in thionyl chloride (50 ml) was refluxed for 3 hours and concentrated under reduced pressure. A solution of the residue in tetrahydrofuran (50 ml) was added dropwise to a solution of sodium azide (1.1 g) in the mixture of acetone (40 ml) and water (20 ml) at 0°C. The mixture was stirred for 1 hour and extracted with ethyl acetate. The extract was washed with brine, dried over magnesium sulfate, and concentrated under reduced pressure to give an oil (5.1 g). A solution of the oil (5.1 g) in N,N-dimethylformamide (50 ml) was stirred at 100° to 110°C for 2 hours and concentrated under reduced pressure. The residue was triturated in a mixture of diisopropyl ether and ethyl ether to give a powder (4.2 g). The mixture of an above powder (4.2 g) and concentrated hydrochloric acid (70 ml) was refluxed for 3 hours and cooled to 0°C. The reaction mixture was adjusted to pH=10 with an aqueous sodium hydroxide and extracted with a mixture of ethyl acetate and tetrahydrofuran. The extract was washed with brine, dried over magnesium sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel (250 g) eluting with a mixture of acetone and dichloromethane (1:10) to give a yellow powder of 5-[4-(methylthio)phenyl]-1-(4-nitrophenyl)pyrazole-3-amine (2.1 g).

mp : 195-196°C

IR (Nujol) : 3400, 3320, 1515, 1330 cm⁻¹

35 NMR (CDCl₃, δ) : 2.51 (3H, s), 5.94 (1H, s), 7.15

23

(2H, d, J=8.7Hz), 7.23 (2H, d, J=8.7Hz), 7.38
(2H, d, J=9.2Hz), 8.13 (2H, d, J=9.2Hz)
MASS (m/z) : 327 (M+1)

5 Preparation 7

A solution of 1-(4-cyanophenyl)-5-[4-(methylthio)phenyl]pyrazole-3-carboxylic acid (2 g) in thionyl chloride (20 ml) was refluxed for 3 hours and concentrated under reduced pressure. A solution of the above residue in 10 tetrahydrofuran (20 ml) was added dropwise to a mixture of sodium azide (0.7 g) and sodium bicarbonate (0.5 g) in a mixture of acetone (20 ml) and water (10 ml) at 0°C. The mixture was stirred for 1 hour and extracted with ethyl acetate. The extract was washed with brine, dried over 15 magnesium sulfate, and concentrated under reduced pressure. The solution of the residue in N,N-dimethylformamide (20 ml) was stirred at 100° to 110°C for 1 hour and poured into a mixture of ice and water. The resultant precipitates were collected, washed with water, and dried under reduced 20 pressure. The mixture of the products and concentrated hydrochloric acid (40 ml) was refluxed for 4 hours and adjusted to pH=10 with an aqueous sodium hydroxide. The reaction mixture was extracted with a solution of ethyl acetate and tetrahydrofuran. The extract was washed with 25 brine, dried over magnesium sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel (150 g) eluting with a mixture of methanol and chloroform (1:10) to give 4-[5-[4-(methylthio)phenyl]-3-aminopyrazol-1-yl]benzoic acid (0.75 30 g).

IR (Nujol) : 1605, 1510 cm⁻¹

NMR (DMSO-d₆, δ) : 2.46 (3H, s), 4.95 (2H, br s),
5.83 (1H, s), 7.04 (2H, d, J=8.3Hz), 7.12 (2H, d,
J=8.3Hz), 7.21 (2H, d, J=8.3Hz), 7.78 (2H, d,
J=8.3Hz)

35

MASS (m/z) : 326 (M+1)

Preparation 8

(1) To a solution of 4-aminoacetophenone (5.42 g) in acetic acid (42 ml) was added sodium nitrite (2.95 g) at room temperature. After stirring for 30 minutes, hydrochloric acid (16.8 ml) was added to the mixture at 5°C and the resultant mixture was stirred for 20 minutes. Tin chloride dihydrate (23.28 g) was added by portions for 30 minutes at 5°C and the resultant mixture was stirred for 20 minutes at the same temperature. 1-[4-(Methylthio)phenyl]-4,4-difluoro-1,3-dioxobutane (7.0 g) was added at 25°C and the mixture was stirred for 1 hour at 45°C. To the mixture was added water (182 ml) at 20°C. After stirring for 1 hour, the resulting precipitate was collected by filtration and washed with water. After drying at 40°C in vacuo overnight, to a solution of the crude product in acetone (103 ml) was added water (67 ml) dropwise. After stirring at 20°C for 1 hour, the resultant precipitate was collected by filtration, and washed with the mixture of acetone and water (3:2, 31 ml) and dried at 40°C in vacuo overnight to give 1-(4-acetylphenyl)-3-difluoromethyl-5-[4-(methylthio)-phenyl]pyrazole (8.63 g).

(2) A mixture of 1-(4-acetylphenyl)-3-difluoromethyl-5-(4-methylthiophenyl)pyrazole (8.5 g), tetrabutylammonium hydrogensulfate (1.61 g), oxone® (30.58 g : 2KHSO₅•KHSO₄•K₂SO₄), ethyl acetate (128 ml) and water (85 ml) was heated under reflux for 2 hours. To the reaction mixture was added water and ethyl acetate. Organic layer was separated and washed with brine and dried over magnesium sulfate. After removing magnesium sulfate by filtration, the filtrate was concentrated under reduced pressure. After dissolving the residue by adding ethyl acetate at 40°C, the resultant solution was allowed to cool

to room temperature. Then the solution was stirred for an hour with ice-bath cooling. The resulting precipitate was collected by filtration and washed with cold ethyl acetate (13 ml) and dried at 40°C in vacuo overnight to give crude
5 crystals (6.67 g).

The obtained crude crystals (6.50 g) was dissolved in 90% aqueous ethanol (91 ml; ethanol 82 ml and water 9 ml) at 75°C. After stirring for 30 minutes, the filtrate was cooled gradually at 65°C and then seed crystals were added.

10 The temperature of the mixture was cooled to 60°C and was maintained in the range of 55-60°C for 30 minutes. After cooling to 25°C over a period of 1 hour, the temperature was kept in the range of 25-30°C for more than an hour.

15 The resultant precipitate was collected by filtration, washed with ethanol and dried in vacuo at 40°C for more than an hour to give 1-(4-acetylphenyl)-3-difluoromethyl-5-[4-(methylsulfonyl)phenyl]pyrazole (5.85 g).

mp : 145-152°C

IR (Nujol) : 1682, 1602, 1314, 1154 cm⁻¹

20 NMR (CDCl₃, δ) : 2.63 (3H, s), 3.09 (3H, s), 6.80 (1H t, J=54.7Hz), 6.85 (1H, s), 7.38 (2H, d, J=8.7Hz), 7.44 (2H, d, J=8.5Hz), 7.94 (2H, d, J=8.5Hz), 7.99 (2H, d, J=8.7Hz)

MASS (m/z) : 391 (M+H)⁺

25

Example 1

To a stirred solution of 1-(4-acetylphenyl)-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole (0.72 g) in methanol (7 ml), sodium borohydride (80 mg) was added portionwise at 15°C. The resulting mixture was stirred for 1 hour at ambient temperature, treated with acetic acid (1 ml) and then concentrated under reduced pressure. To the residue, a mixture of ethyl acetate and water was added, and stirred. The organic layer was separated, washed with 35 an aqueous solution of sodium bicarbonate and subsequently

brine. The solution was dried over magnesium sulfate and concentrated under reduced pressure. The residual oil was crystallized with toluene and filtered to give crystals of 1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-
5 3-(trifluoromethyl)pyrazole (0.54 g).

mp : 138-140°C

IR (Nujol) : 3500, 1605, 1500, 1300 cm⁻¹

NMR (DMSO-d₆, δ) : 1.33 (3H, d, J=6Hz), 3.26 (3H, s),
10 4.77 (1H, m), 5.32 (1H, br d, J=4Hz), 7.33 (2H,
d, J=8Hz), 7.35 (1H, s), 7.45 (2H, d, J=8Hz),
7.57 (2H, d, J=8Hz), 7.93 (2H, d, J=8Hz)

MASS (m/z) : 411 (M⁺¹), 393 (M⁺¹-18)

Example 2

15 The following compounds described in (1) to (4) were obtained according to a similar manner to that of Example 1.

(1) 1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]-
20 3-(trifluoromethyl)pyrazole

mp : 98-99°C

IR (Nujol) : 3450, 1605, 1500, 1270, 1230 cm⁻¹

NMR (CDCl₃, δ) : 1.49 (3H, d, J=6Hz), 1.72 (1H, br
s), 2.48 (3H, s), 4.93 (1H, q, J=6Hz), 6.72 (1H,
25 s), 7.12 (2H, d, J=9Hz), 7.18 (2H, d, J=9Hz),
7.29 (2H, d, J=9Hz), 7.38 (2H, d, J=9Hz)

MASS (m/z) : 379 (M⁺¹)

(2) 3-Difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]pyrazole

mp : 144-146°C

IR (Nujol) : 3400, 1600, 1310, 1150 cm⁻¹

NMR (CDCl₃, δ) : 1.50 (3H, d, J=6Hz), 2.05 (1H, br
s), 3.08 (3H, s), 4.95 (1H, q, J=6Hz), 6.78 (1H,
35 t, J=5.5Hz), 6.83 (1H, s), 7.25 (2H, d, J=8Hz),

27

7.41 (2H, d, J=8Hz), 7.44 (2H, d, J=9Hz), 7.89
(2H, d, J=9Hz)

MASS (m/z) : 393 (M⁺¹), 375 (M⁺¹-18)

5 (3) 1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]-pyrazole-3-carbonitrile

pale yellow oil

IR (Film) : 3450, 2250, 1605, 1510, 1480 cm⁻¹

10

(4) 1-[4-(1-Hydroxyethyl)phenyl]-3-methyl-5-[4-(methylthio)phenyl]pyrazole

IR (Nujol) : 3250, 1600 cm⁻¹

NMR (DMSO-d₆, δ) : 1.32 (3H, d, J=6Hz), 2.25 (3H, s),

15 2.46 (3H, s), 4.73 (1H, m), 5.24 (1H, d, J=4Hz),
6.40 (1H, s), 7.12 (2H, d, J=8Hz), 7.17 (2H, d,
J=8Hz), 7.21 (2H, d, J=8Hz), 7.35 (2H, d, J=8Hz)

MASS (m/z) : 325 (M+1)

20 Example 3

To a stirred solution of 4-[5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazol-1-yl]benzoic acid (18 g) in ether (100 ml), a solution of methyl lithium in ether (1.2N solution: 130 ml) was slowly added at ambient temperature.

25 The resulting mixture was refluxed for 1.5 hours and then cooled. The reaction mixture was quenched with an aqueous saturated solution of ammonium chloride and extracted with ethyl acetate several times. The organic layer was washed with brine, dried over magnesium sulfate and concentrated

30 under reduced pressure to give an oil. This oil was crystallized with isopropyl ether to give 1-(4-acetylphenyl)-5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazole (8.5 g).

mp : 138-140°C

35 IR (Nujol) : 1690, 1600, 1270, 1240 cm⁻¹

NMR (CDCl_3 , δ) : 2.49 (3H, s), 2.62 (3H, s), 6.75 (1H, s), 7.12 (2H, d, $J=9\text{Hz}$), 7.20 (2H, d, $J=9\text{Hz}$), 7.43 (2H, d, $J=9\text{Hz}$), 7.96 (2H, d, $J=9\text{Hz}$)

5 The following compound was obtained as a by-product.

1-[4-(1-Hydroxy-1-methylethyl)phenyl]-5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazole

10 Yellow oil

IR (Nujol) : 3400, 1600, 1500, 1470, 1440, 1230 cm^{-1}

NMR (CDCl_3 , δ) : 1.57 (3H, s), 1.58 (3H, s), 2.48 (3H, s), 6.72 (1H, s), 7.13 (2H, d, $J=9\text{Hz}$), 7.18 (2H, d, $J=9\text{Hz}$), 7.24 (2H, d, $J=9\text{Hz}$), 7.49 (2H, d, $J=9\text{Hz}$)

15 MASS (m/z) : 393 (M^{+1})

Example 4

A mixture of 1-[4-(1-hydroxy-1-methylethyl)phenyl]-5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazole (1.1 g) and m-chloroperbenzoic acid (0.55 g) in dichloromethane (30 ml) was stirred at 5°C for 30 minutes. The resulting mixture was washed with an aqueous saturated solution of sodium bicarbonate and subsequently brine. The solution was dried over magnesium sulfate and concentrated under reduced pressure. The residue was subjected to column chromatography on silica gel and eluted with dichloromethane. The fractions containing object compound were combined and concentrated under reduced pressure to give an amorphous powder. This powder was washed with n-hexane to give 1-[4-(1-hydroxy-1-methylethyl)phenyl]-5-[4-(methylsulfinyl)phenyl]-3-(trifluoromethyl)pyrazole (0.54 g).

IR (Neat) : 3400, 1600, 1500, 1470, 1440 cm^{-1}

35 NMR (CDCl_3 , δ) : 1.59 (6H, s), 2.76 (3H, s), 6.81

(1H, s), 7.26 (2H, d, J=9Hz), 7.40 (2H, d, J=8Hz), 7.51 (2H, d, J=9Hz), 7.62 (2H, d, J=8Hz)
MASS (m/z) : 409 (M⁺¹), 391 (M⁺¹-18)

5 Example 5

A mixture of 1-[4-(1-hydroxy-1-methylethyl)phenyl]-5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazole (1.5 g) and m-chloroperbenzoic acid (1.45 g) in dichloromethane (35 ml) was stirred at ambient temperature for one hour. The 10 resulting mixture was washed with an aqueous saturated solution of sodium bicarbonate and subsequently brine. The organic solution was dried over magnesium sulfate and concentrated under reduced pressure. The residual oil was subjected to column chromatography on silica gel and eluted 15 with a mixture of toluene and ethyl acetate. The fractions containing object compound were combined and concentrated under reduced pressure to give a white powder. This powder was crystallized with a mixture of ethanol and water to give 1-[4-(1-hydroxy-1-methylethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole (0.52 g).

mp : 147-148°C

IR (Nujol) : 3550, 1610, 1500, 1410 cm⁻¹

NMR (CDCl₃, δ) : 1.60 (6H, s), 3.09 (3H, s), 6.85

(1H, s), 7.26 (2H, d, J=9Hz), 7.45 (2H, d,

J=8Hz), 7.53 (2H, d, J=9Hz), 7.91 (2H, d, J=8Hz)

MASS (m/z) : 425 (M⁺¹)

Example 6

To a solution of 1-(4-acetylphenyl)-3-methyl-5-[4-(methylthio)phenyl]pyrazole (2.0 g) in tetrahydrofuran (50 ml) was added a 1N-solution (31 ml) of methylmagnesium bromide in tetrahydrofuran, and stirred for 5 hours at 0°C. To the resultant mixture was added water, extracted with 35 ethyl acetate, washed with brine, dried over magnesium

sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel eluting with a mixture of toluene and ethyl acetate (5:1) to give 1-[4-(1-hydroxy-1-methylethyl)phenyl]-3-methyl-5-[4-(methylthio)phenyl]pyrazole (0.64 g).

5 NMR (DMSO-d₆, δ) : 1.42 (6H, s), 2.25 (3H, s), 2.46 (3H, s), 5.09 (1H, s), 6.40 (1H, s), 7.13 (2H, d, J=8.7Hz), 7.15 (2H, d, J=8.6Hz), 7.21 (2H, d, J=8.7Hz), 7.46 (2H, d, J=8.6Hz)

10 MASS (m/z) : 339 (M+1)

Example 7

The following compounds described in (1) to (4) were obtained according to a similar manner to that of Example 4.

(1) 1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylsulfinyl)-phenyl]-3-(trifluoromethyl)pyrazole
amorphous powder

20 IR (Neat) : 1610, 1500, 1470, 1400 cm⁻¹

NMR (CDCl₃, δ) : 1.50 (3H, d, J=6Hz), 2.75 (3H, s), 4.95 (1H, q, J=6Hz), 6.82 (1H, s), 7.28 (2H, d, J=8Hz), 7.40 (2H, d, J=9Hz), 7.40 (2H, d, J=8Hz), 7.62 (2H, d, J=9Hz)

25 MASS (m/z) : 377 (M⁺¹-18)

(2) 1-[4-(1-Hydroxyethyl)phenyl]-3-methyl-5-[4-(methylsulfinyl)phenyl]pyrazole

IR (CHCl₃) : 3350, 1610 cm⁻¹

30 NMR (DMSO-d₆, δ) : 1.32 (3H, d, J=6.4Hz), 2.28 (3H, s), 2.76 (3H, s), 4.74 (1H, qd, J=6.4, 4.4Hz), 5.24 (1H, d, J=4.4Hz), 6.53 (1H, s), 7.18 (2H, d, J=8.4Hz), 7.36 (2H, d, J=8.4Hz), 7.40 (2H, d, J=8.4Hz), 7.65 (2H, d, J=8.4Hz)

35 MASS (m/z) : 341 (M+1)

31

(3) 1-[4-(1-Hydroxy-1-methylethyl)phenyl]-3-methyl-5-[4-(methylsulfinyl)phenyl]pyrazole

mp : 121-122°C

NMR (DMSO-d₆, δ) : 1.42 (6H, s), 2.28 (3H, s), 2.76
5 (3H, s), 5.10 (1H, s), 6.53 (1H, s), 7.16 (2H, d,
J=8.5Hz), 7.40 (2H, d, J=8.3Hz), 7.48 (2H, d,
J=8.5Hz), 7.65 (2H, d, J=8.3Hz)

MASS (m/z) : 355 (M+1)

10 (4) 1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylsulfinyl)-phenyl]pyrazole-3-carbonitrile

amorphous powder

IR (Neat) : 3400, 2280, 1600, 1510 cm⁻¹

15 NMR (CDCl₃, δ) : 1.51 (3H, d, J=7Hz), 2.15 (1H, d,
J=4Hz), 2.75 (3H, s), 4.95 (1H, dd, J=7, 4Hz),
6.93 (1H, s), 7.25 (2H, d, J=4Hz), 7.37 (2H, d,
J=9Hz), 7.42 (2H, d, J=9Hz), 7.63 (2H, d, J=9Hz)
MASS (m/z) : 352 (M⁺¹), 334 (M⁺¹-18)

20

Example 8

1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)-phenyl]pyrazole-3-carbonitrile was prepared from the 1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]pyrazole-3-carbonitrile in a similar manner to that of Example 5.

mp : 112-113°C

IR (Nujol) : 3350, 2250, 1510, 1310 cm⁻¹

NMR (CDCl₃, δ) : 1.52 (3H, d, J=6Hz), 1.97 (1H, br
s), 3.08 (3H, s), 4.97 (1H, q, J=6Hz), 6.97 (1H,
s), 7.25 (2H, d, J=9Hz), 7.42 (2H, d, J=8Hz),
7.44 (2H, d, J=9Hz), 7.92 (2H, d, J=8Hz)

MASS (m/z) : 368 (M⁺¹), 350 (M⁺¹-18)

Example 9

35 To the mixture of 4-[5-[4-(methylsulfonyl)phenyl]-3-

(trifluoromethyl)pyrazol-1-yl]phenylacetic acid (1.00 g) in tetrahydrofuran (10 ml) was added dropwise the 1M solution of borane in tetrahydrofuran (5 ml), and stirred at ambient temperature overnight. The several drops of acetic acid
5 was added to the resultant mixture. The mixture was concentrated under reduced pressure and water was added to the resultant. The mixture was extracted with ethyl acetate, washed with brine, dried, concentrated under reduced pressure and recrystallized from a mixture of ethanol and water to give white crystals of 1-[4-(2-hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole (0.70 g).

mp : 132-134°C

IR (Nujol) : 3505, 1605, 1300, 1280, 1235 cm⁻¹

15 NMR (CDCl₃, δ) : 1.46 (1H, br s), 2.92 (2H, t, J=6.5Hz), 3.89 (2H, br t, J=6.5Hz), 6.85 (1H, s), 7.23 (2H, d, J=8.7Hz), 7.29 (2H, d, J=8.7Hz), 7.44 (2H, d, J=8.4Hz), 7.91 (2H, d, J=8.4Hz)
MASS (m/z) : 411 (M+1)

20

Example 10

A solution of sodium nitrite (0.22 g) in water (5 ml) was added to an ice cooled mixture of 1-(4-chlorophenyl)-5-[4-(methylthio)phenyl]pyrazole-3-amine (0.82 g) and
25 concentrated hydrochloric acid (3 ml). The mixture was stirred at 0°C for 30 minutes and added portionwise to a mixture of cuprous chloride (0.51 g) and concentrated hydrochloric acid (5 ml) at ambient temperature. The mixture was refluxed for 1 hour, and extracted with dichloromethane. The extract was washed with water, dried, and concentrated under reduced pressure. The obtained residue was purified by column chromatography on silica gel eluting with toluene to give crystals of 3-chloro-1-(4-chlorophenyl)-5-[4-(methylthio)phenyl]pyrazole (0.38 g).

35 NMR (DMSO-d₆, δ) : 2.47 (3H, s), 6.80 (1H, s), 7.17

33

(2H, d, J=8.7Hz), 7.26 (2H, d, J=8.7Hz), 7.32
(2H, d, J=8.8Hz), 7.51 (2H, d, J=8.8Hz)
MASS (m/z) : 335 (M+1)

5 Example 11

The following compounds described in (1) to (3) were obtained according to a similar manner to that of Example 10.

10 (1) 3-Chloro-5-[4-(methylthio)phenyl]-1-phenylpyrazole
NMR (DMSO-d₆, δ) : 2.46 (3H, s), 6.78 (1H, s), 7.15
(2H, d, J=8.7Hz), 7.23 (2H, d, J=8.7Hz), 7.24-
7.31 (2H, m), 7.41-7.46 (3H, m)
MASS (m/z) : 301 (M+1)

15

(2) 3-Chloro-1-(4-fluorophenyl)-3-[4-(methylthio)phenyl]-
pyrazole
NMR (CDCl₃, δ) : 2.48 (3H, s), 6.40 (1H, s), 7.03
(2H, t, J=9.1Hz), 7.09 (2H, d, J=8.7Hz), 7.17
20 (2H, d, J=8.7Hz), 7.26 (2H, dd, J=9.1, 4.8Hz)
MASS (m/z) : 319 (M+1)

20

(3) 3-Chloro-5-[4-(methylthio)phenyl]-1-(4-nitrophenyl)-
pyrazole

25

mp : 195-197°C

IR (Nujol) : 1525, 1375, 1345 cm⁻¹

NMR (CDCl₃, δ) : 2.50 (3H, s), 6.46 (1H, s), 7.13
(2H, d, J=8.5Hz), 7.22 (2H, d, J=8.5Hz), 7.47
(2H, d, J=9.0Hz), 8.20 (2H, d, J=9.0Hz)

30

MASS (m/z) : 346 (M+H)⁺

Example 12

A solution of m-chloroperbenzoic acid (0.49 g) in dichloromethane (10 ml) was added dropwise to a solution of 35 3-chloro-1-(4-chlorophenyl)-5-[4-(methylthio)phenyl]-

pyrazole (0.38 g) and stirred at ambient temperature for 1 hour. The mixture was washed with an aqueous solution of sodium bicarbonate, dried over magnesium sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel eluting with a mixture of toluene and ethyl acetate (50:1) to give crystals of 3-chloro-1-(4-chlorophenyl)-5-[4-(methylsulfonyl)phenyl]pyrazole.

mp : 177-178°C

IR (Nujol) : 1310, 1140 cm⁻¹

NMR (DMSO-d₆, δ) : 3.25 (3H, s), 6.99 (1H, s), 7.35 (2H, d, J=8.8Hz), 7.53 (4H, d, J=8.7Hz), 7.94 (2H, d, J=8.5Hz)

MASS (m/z) : 367 (M+1)

Elemental Analysis Calcd. for C₁₆H₁₂Cl₂N₂O₂S :
C 52.33, H 3.29, N 7.63
Found : C 52.73, H 3.44, N 7.70

Example 13

The following compounds described in (1) to (3) were obtained according to a similar manner to that of Example 12.

(1) 3-Chloro-5-[4-(methylsulfonyl)phenyl]-1-phenylpyrazole

mp : 187-188°C

IR (Nujol) : 1600, 1310, 1150 cm⁻¹

NMR (DMSO-d₆, δ) : 3.23 (3H, s), 6.97 (1H, s), 7.29-7.35 (2H, m), 7.40-7.47 (3H, m), 7.50 (2H, d, J=8.5Hz), 7.90 (2H, d, J=8.5Hz)

MASS (m/z) : 333 (M+1)

Elemental Analysis Calcd. for C₁₆H₁₃ClN₂O₂S :
C 57.74, H 3.94, N 8.42
Found : C 57.81, H 3.90, N 8.05

(2) 3-Chloro-1-(4-fluorophenyl)-5-[4-(methylsulfonyl)-

phenyl]pyrazole

mp : 173°C

IR (Nujol) : 1600, 1310, 1150 cm⁻¹

NMR (DMSO-d₆, δ) : 3.24 (3H, s), 6.97 (1H, s), 7.30
5 (2H, t, J=9.2Hz), 7.40 (2H, dd, J=9.2, 5.1Hz),
7.51 (2H, d, J=8.6Hz), 7.92 (2H, d, J=8.6Hz)

MASS (m/z) : 351 (M+1)

Elemental Analysis Calcd. for C₁₆H₁₂ClFN₂O₂S :

C 54.78, H 3.45, N 7.99

10 Found : C 54.63, H 3.35, N 7.88

(3) 3-Chloro-5-[4-(methylsulfonyl)phenyl]-1-(4-nitrophenyl)pyrazole

mp : 189-191°C

15 IR (Nujol) : 1525, 1345, 1315, 1155 cm⁻¹

NMR (CDCl₃, δ) : 3.11 (3H, s), 6.59 (1H, s), 7.45
(2H, d, J=9.0Hz), 7.45 (2H, d, J=8.4Hz), 7.97
(2H, d, J=8.4Hz), 8.24 (2H, d, J=9.0Hz)

MASS (m/z) : 378 (M+1)

20 Elemental Analysis Calcd. for C₁₆H₁₂ClN₃O₄S :

C 50.93, H 3.18, N 11.14

Found : C 50.63, H 3.30, N 11.18

Example 14

25 A solution of m-chloroperbenzoic acid (0.68 g) in dichloromethane (5 ml) was added dropwise to an ice-salt cooled solution of 3-chloro-1-(4-fluorophenyl)-5-[4-(methylthio)phenyl]pyrazole (1.0 g), and stirred at 0°C for 40 minutes. The mixture was washed with an aqueous
30 solution of sodium bicarbonate, dried over magnesium sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel eluting with a mixture of acetone and dichloromethane (1:10) to give amorphous powder of 3-chloro-1-(4-fluorophenyl)-5-[4-(methylsulfinyl)phenyl]pyrazole (0.25

g).

IR (Nujol) : 1510, 1050 cm⁻¹

NMR (CDCl₃, δ) : 2.75 (3H, s), 6.50 (1H, s), 7.05
(2H, t, J=9.0Hz), 7.25 (2H, dd, J=9.0, 4.8Hz),
5 7.36 (2H, d, J=8.6Hz), 7.62 (2H, d, J=8.6Hz)

MASS (m/z) : 335 (M+1)

Example 15

A solution of sodium nitrite (0.5 g) in water (5 ml)
10 was added to the mixture of 4-[3-amino-5-[4-(methylthio)
phenyl]pyrazol-1-yl]benzoic acid (1.5 g) in a solution of
20% hydrochloric acid (30 ml) at 0°C. The reaction mixture
was stirred at 0°C for 30 minutes and added portionwise to
a mixture of cuprous chloride (1.0 g) and concentrated
15 hydrochloric acid (10 ml). The mixture was refluxed for 2
hours and extracted with a mixture of ethyl acetate and
tetrahydrofuran. The extract was washed with water, dried
over magnesium sulfate, and concentrated under reduced
pressure. A mixture of the residue in thionyl chloride (15
20 ml) was refluxed for 2 hours, and then concentrated under
reduced pressure. The solution of the residue in
tetrahydrofuran was added dropwise to a stirred mixture of
ammonium hydroxide (28%, 5 ml) and tetrahydrofuran (20 ml)
25 at 0°C, and the resulting mixture was stirred at the same
temperature for one hour. The mixture was acidified with
hydrochloric acid and extracted with ethyl acetate. The
extract was washed with brine, dried over magnesium
sulfate, and concentrated under reduced pressure.
A solution of phosphorus oxychloride (2.0 g) in
30 N,N-dimethylformamide (10 ml) was stirred at 5°C for 30
minutes. To the solution was added a solution of the above
residue in N,N-dimethylformamide, and stirred at 5°C for 2
hours. The reaction mixture was poured into ice-water and
the resultant precipitate were collected. The precipitates
35 were washed with water and dried. To the solution of the

precipitate in dichloromethane (50 ml) was added dropwise a solution of m-chloroperbenzoic acid (1.7 g) in dichloromethane (40 ml) at 5°C and stirred at ambient temperature for 1 hour. The resulting mixture was washed 5 with an aqueous solution of sodium bicarbonate, dried over magnesium sulfate, and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel eluting with a mixture of ethyl acetate and n-hexane (1:3) to give 3-chloro-1-(4-cyanophenyl)-5-[4-
10 (methylsulfonyl)phenyl]pyrazole (155 mg).

mp : 160-165°C (decomp.)

IR (Nujol) : 2240, 1605, 1510, 1310, 1150 cm⁻¹

NMR (CDCl₃, δ) : 3.09 (3H, s), 6.56 (1H, s), 7.39
(2H, d, J=8.8Hz), 7.43 (2H, d, J=8.8Hz), 7.66
15 (2H, d, J=8.8Hz), 7.96 (2H, d, J=8.8Hz)

MASS (m/z) : 358 (M+1)

Example 16

To a mixture of (S)-5,5-diphenyl-2-methyl-3,4-propano-
20 1,3,2-oxazaborolidine (1.99 g) in dichloromethane (30 ml)
was added borane-dimethyl sulfide complex (14.0 ml) under
nitrogen atmosphere at room temperature and the resultant
mixture was stirred for 1 hour. A solution of 1-(4-
acetylphenyl)-3-difluoromethyl-5-[4-(methylthio)phenyl]-
25 pyrazole (20.69 g) in dichloromethane (120 ml) was added
dropwise to the mixture at -20°C. After standing overnight
at 5°C, to the reaction mixture was added methanol (38.5
ml) and the resultant solution was concentrated under
reduced pressure. Adding methanol (38.5 ml) followed by
30 evaporation was repeated 3 times. And adding toluene (38.5
ml) followed by evaporation was also repeated 3 times. The
resultant product was purified with column chromatography
over silica gel eluting with dichloromethane followed with
10% ethyl acetate in dichloromethane and recrystallized
35 from a mixture of ethanol and water (2:1) to give (+)-3-

difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]pyrazole (16.4 g).

mp : 59.67°C

IR (Nujol) : 3700-3100, 1600, 1342, 1162 cm⁻¹

5 NMR (CDCl₃, δ) : 1.50 (3H, d, J=6.5Hz), 1.91 (1H, d,

J=3.7Hz), 2.48 (3H, s), 4.93 (1H, dq, J=6.5, 3.7Hz), 6.70 (1H, s), 6.76 (1H, dd, J=55.0Hz), 7.15 (2H, d, J=8.0Hz), 7.17 (2H, d, J=8.0Hz), 7.28 (2H, d, J=8.5Hz), 7.38 (2H, d, J=8.5Hz)

10 MASS (m/z) : 361 (M+H)⁺

[α]_D^{27.9} = 13.38 (c=1.050, CH₃OH)

Example 17

To a mixture of (+)-3-difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]pyrazole (14.4 g), sodium bicarbonate (14.4 g), dichloromethane (100 ml) and water (160 ml) was added m-chloroperbenzoic acid (80%, 15.18 g) over a period of 15 minutes with vigorously stirring at 0°C. The resultant mixture was stirred for 1.5 hours at the same temperature. After adding water, the organic layer was separated washed with aqueous solution of sodium disulfite and sodium bicarbonate and with brine, and dried over magnesium sulfate. The resultant solution was concentrated under reduced pressure and recrystallized from ethanol (100 ml) to give (+)-3-difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]pyrazole (13.43 g).

mp : 149-150°C

IR (Nujol) : 3503, 1610, 1323, 1143 cm⁻¹

30 NMR (DMSO-d₆, δ) : 1.34 (3H, d, J=6.4Hz), 3.26 (3H, s), 4.77 (1H, qd, J=6.4, 4.4Hz), 5.30 (1H, d, J=4.4Hz), 7.11 (1H, s), 7.15 (1H, d, J=54.3Hz), 7.29 (2H, d, J=8.4Hz), 7.43 (2H, d, J=8.4Hz), 7.54 (2H, d, J=8.5Hz), 7.92 (2H, d, J=8.5Hz)

35 MASS (m/z) : 393 (M+H)⁺

$$[\alpha]_D^{28.7} = 11.78 \text{ (c=1.570, CH}_3\text{OH)}$$

Example 18

The following compounds described in (1) to (3) were obtained according to a similar manner to that of Example 16.

(1) (-)-3-Difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]pyrazole

mp : 60-68°C

$$[\alpha]_D^{27.6} = -12.95 \text{ (c=1.004, CH}_3\text{OH)}$$

(2) (+)-1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylthio)phenyl]-3-(trifluoromethyl)pyrazole

NMR (CDCl₃, δ) : 1.49 (3H, d, J=6.5Hz), 2.48 (3H, s), 4.93 (1H, q, J=6.5Hz), 6.72 (1H, s), 7.12 (2H, d, J=8.8Hz), 7.17 (2H, d, J=8.8Hz), 7.29 (2H, d, J=8.6Hz), 7.38 (2H, d, J=8.6Hz)

$$[\alpha]_D^{25} = 11.74 \text{ (c=2.535, CH}_3\text{OH)}$$

20

(3) (-)-1-[4-(1-Hydroxyethyl)phenyl]-5-[4-

(methylthio)phenyl]-3-(trifluoromethyl)pyrazole

NMR (CDCl₃, δ) : 1.49 (3H, d, J=6.4Hz), 2.48 (3H, s), 4.93 (1H, q, J=6.4Hz), 6.72 (2H, s), 7.12 (2H, d, J=8.8Hz), 7.17 (2H, d, J=8.8Hz), 7.29 (2H, d, J=8.6Hz), 7.38 (2H, d, J=8.6Hz)

$$[\alpha]_D^{26} = -7.22 \text{ (c=1.89, CH}_3\text{OH)}$$

Example 19

The following compounds described in (1) to (3) were prepared according to a similar manner to that of Example 17.

(1) (-)-3-Difluoromethyl-1-[4-(1-hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]pyrazole

40

mp : 150-151°C

IR (Nujol) : 3510, 1610, 1325, 1148 cm⁻¹

NMR (CDCl₃, δ) : 1.51 (1H, d, J=6.5Hz), 1.97 (1H, d, J=3.6Hz), 3.08 (3H, s), 4.96 (1H, qd, J=6.4, 3.6Hz), 6.78 (1H, dd, J=54.8Hz), 6.83 (1H, s), 7.25 (1H, d, J=7.4Hz), 7.41 (1H, d, J=7.4Hz), 7.44 (2H, d, J=8.5Hz), 7.90 (2H, d, J=8.5Hz)

MASS (m/z) : 393 (M+H)⁺

[α]_D^{28.7} = -12.24 (c=1.103, CH₃OH)

10

(2) (+)-1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole

mp : 120-121°C

NMR (CDCl₃, δ) : 1.50 (3H, d, J=6.5Hz), 1.95 (1H, d, J=3.7Hz), 3.08 (3H, s), 4.96 (1H, qd, J=6.5, 3.7Hz), 6.85 (1H, s), 7.27 (2H, d, J=8.45Hz), 7.42 (2H, d, J=8.5Hz), 7.44 (2H, d, J=8.3Hz), 7.91 (2H, d, J=8.3Hz)

MASS (m/z) : 411 (M+H)⁺

20

[α]_D²⁸ = 8.5 (c=1.000, EtOH)

(3) (-)-1-[4-(1-Hydroxyethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-3-(trifluoromethyl)pyrazole

mp : 124-129°C

25

30

35

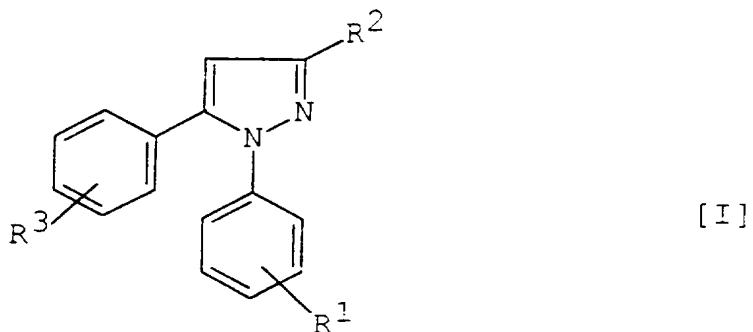
41

C L A I M S

1. A compound of the formula :

5

10



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wherein R^1 is hydroxyethyl, 1-hydroxy-1-methylethyl,
hydrogen, halogen, nitro, or cyano,
 R^2 is chloro, cyano, or lower alkyl optionally
substituted with halogen, and
 R^3 is lower alkylthio, lower alkylsulfinyl, or
lower alkylsulfonyl,
provided that when R^1 is hydrogen, halogen, nitro, or
cyano,
then R^2 is chloro,
and a pharmaceutically acceptable salt thereof.

2. The compound according to claim 1,

wherein R^1 is hydroxyethyl or 1-hydroxy-1-methylethyl,
 R^2 is cyano or lower alkyl optionally
substituted with halogen, and
 R^3 is lower alkylthio, lower alkylsulfinyl or
lower alkylsulfonyl.

35 3. The compound according to claim 1,

42

wherein R¹ is hydrogen, halogen, nitro or cyano,
 R² is chloro, and
 R³ is lower alkylthio, lower alkylsulfinyl or
 lower alkylsulfonyl.

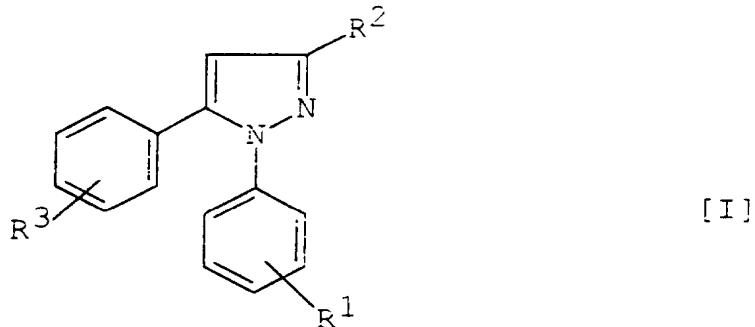
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4. The compound according to claim 3,
 wherein R¹ is hydrogen or halogen.

5. A process for preparing a compound of the formula :

10

15

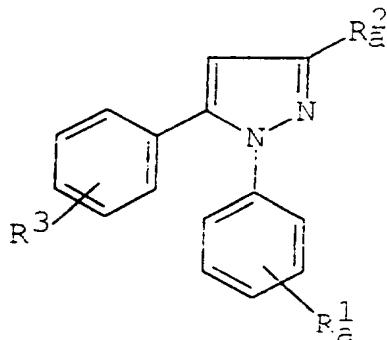


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wherein R¹ is hydroxyethyl, 1-hydroxy-1-methylethyl,
 25 hydrogen, halogen, nitro, or cyano,
 R² is chloro, cyano, or lower alkyl optionally
 substituted with halogen, and
 R³ is lower alkylthio, lower alkylsulfinyl, or
 lower alkylsulfonyl,
 provided that when R¹ is hydrogen, halogen, nitro, or
 30 cyano,
 then R² is chloro,
 or a salt thereof,
 which comprises,

35 a) reducing a compound of the formula :

5



10

15

wherein R^3 is as defined above,

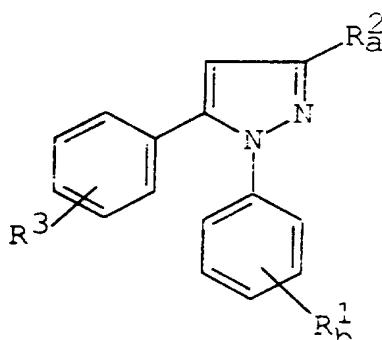
R_a^1 is acetyl, and

R_a^2 is cyano or lower alkyl optionally substituted with halogen,

or a salt thereof,

20 to give a compound of the formula :

25



30

35 wherein R_a^2 and R^3 are each as defined above, and

R_b^1 is 1-hydroxyethyl,

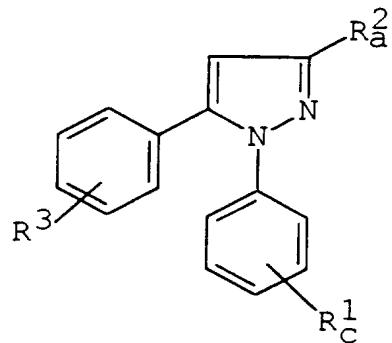
44

or a salt thereof,

b) subjecting a compound of the formula :

5

10



[III]

15

wherein R_a^2 and R^3 are each as defined above and
 R_C^1 is carboxy,

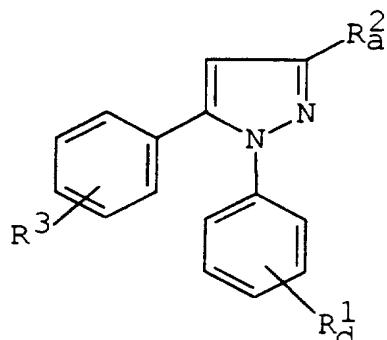
or its reactive derivative at the carboxy group,
 or a salt thereof,

20

to alkylation to give a compound of the formula :

25

30



[Ib]

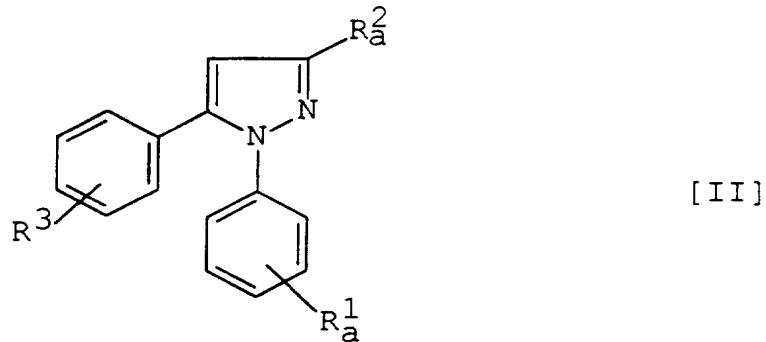
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45

wherein R_a^2 and R^3 are each as defined above and
 R_d^1 is 1-hydroxy-1-methylethyl,
or a salt thereof

5 c) subjecting a compound of the formula :

10



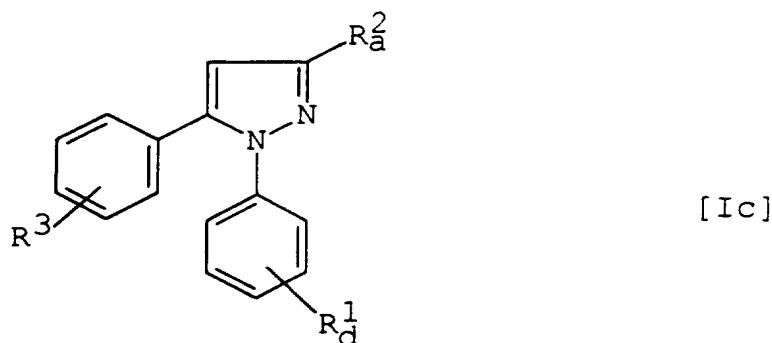
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20

wherein R_a^1 , R_a^2 and R^3 are each as defined above,
or a salt thereof,
to alkylation at the acetyl group to give a compound
of the formula :

25

30



35

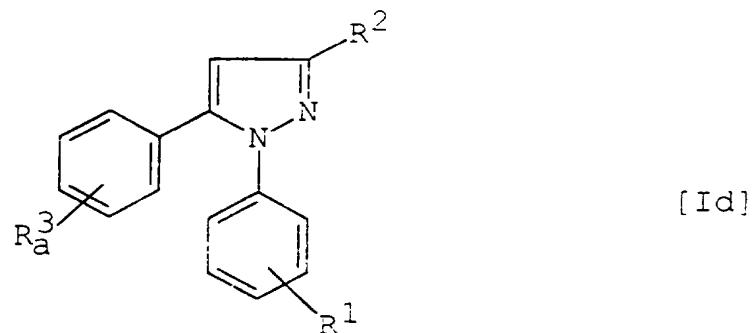
46

wherein R_d^1 , R_a^2 and R^3 are each as defined above,
or a salt thereof,

d) oxidizing a compound of the formula :

5

10



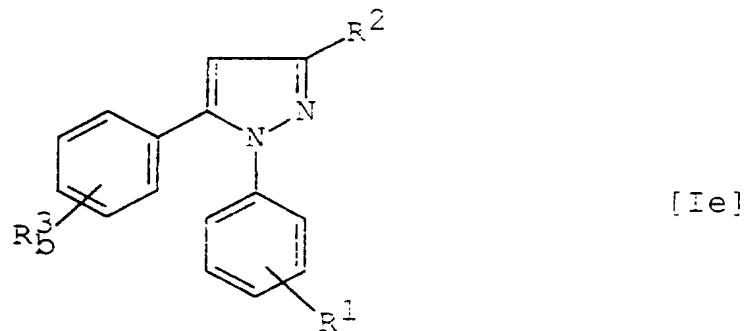
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20

wherein R^1 and R^2 are each as defined above and
 R_a^3 is lower alkylthio,
or a salt thereof,
to give a compound of the formula :

25

30



35

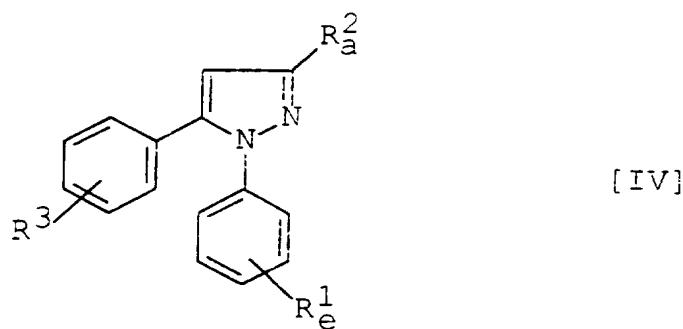
47

wherein R^1 and R^2 are each as defined above and
 R_D^3 is lower alkylsulfinyl or lower
alkylsulfonyl,
or a salt thereof

5

e) reducing a compound of the formula :

10



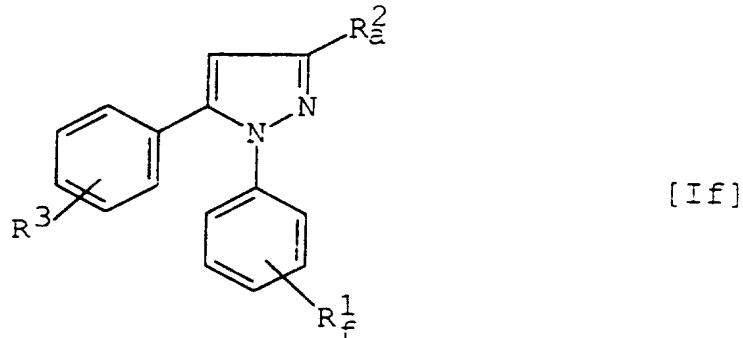
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20

wherein R_a^2 and R^3 are each as defined above and
 R_e^1 is carboxymethyl,
or its reactive derivative at the carboxy group,
or a salt thereof,
to give a compound of the formula :

25

30



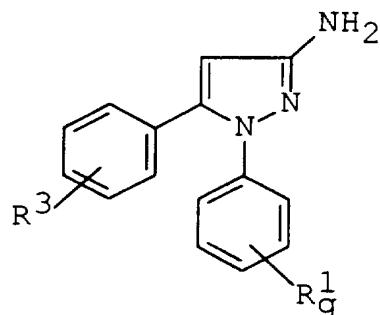
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48

wherein R_a^2 and R^3 are each as defined above and
 R_f^1 is 2-hydroxyethyl,
or a salt thereof, or

5 f) subjecting a compound of the formula :

10

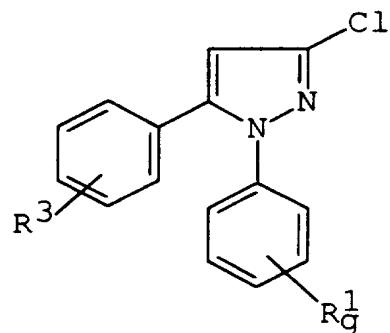


[V]

15

wherein R^3 is as defined above and
20 R_g^1 is hydrogen, halogen, nitro or cyano,
or a salt thereof,
to chlorination to give a compound of the formula :

25



[Ig]

30

35

wherein R_g¹ and R³ are each as defined above,
or a salt thereof.

- 5 6. A pharmaceutical composition comprising the compound
of claim 1, as an active ingredient, in association
with a pharmaceutically non-toxic carrier or
excipient.
- 10 7. A compound of claim 1 for use as a medicament.
- 15 8. COX-II inhibiting agent comprising the compound of
claim 1.
- 20 9. A method for the treatment and/or prevention of
inflammatory conditions, various pains, collagen
diseases, autoimmune diseases, various immunity
diseases, analgesic, thrombosis, cancer or
neurodegenerative diseases which comprises administering
an effective amount of the compound of claim 1 to
human beings or animals.
- 25 10. Use of the compound of claim 1 for the manufacture of
a medicament for treatment and/or prevention of
inflammatory conditions, various pains, collagen
diseases, autoimmune diseases, various immunity
diseases, analgesic, thrombosis, cancer or
neurodegenerative diseases in human beings or animals.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/JP 96/02919

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 6 C07D231/12 C07D231/14 A61K31/415 C07D231/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 6 C07D A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO,A,95 15316 (G. D. SEARLE & CO.) 8 June 1995 cited in the application see claims 1,19,37 ---	1-10
X	EP,A,0 418 845 (FUJISAWA PHARMACEUTICAL CO., LTD.) 27 March 1991 cited in the application see claims 1,8-11 ---	1-10
X	EP,A,0 554 829 (FUJISAWA PHARMACEUTICAL CO., LTD.) 11 August 1993 cited in the application see claims 1,8-12 ---	1-10
P,X	US,A,5 521 207 (G. D. SEARLE & CO.) 28 May 1996 see claims 1-3 ---	1-10 -/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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Date of the actual completion of the international search

3 December 1996

Date of mailing of the international search report

17 -01- 1997

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INTERNATIONAL SEARCH REPORT

Internat'l Application No
PCT/JP 96/02919

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